

<p style="text-align: center;"><b>DEPARTMENT OF HOUSING AND URBAN DEVELOPMENT</b> Housing—Federal Housing Commissioner</p> <p><b>TO: DIRECTORS, HOUSING DEVELOPMENT DIVISION</b></p>	<p><b>STRUCTURAL ENGINEERING</b> <b>BULLETIN NO. 1116 Rev. 1</b> (Supersedes issue dated April 6, 1992)</p>				
	<p><b>ISSUE DATE</b> May 23, 1995</p>				
	<p><b>REVIEW DATE</b> May 23, 1998</p>				
<p><b>SUBJECT:</b></p> <table border="0"> <tr> <td style="vertical-align: top;">1. Item Description</td> <td>Field Constructed Shop Milled Log Housing System</td> </tr> <tr> <td style="vertical-align: top;">2. Name and Address of Manufacturer</td> <td>Hiawatha Log Homes P. O. Box 8 Munsing, MI 49862</td> </tr> </table>		1. Item Description	Field Constructed Shop Milled Log Housing System	2. Name and Address of Manufacturer	Hiawatha Log Homes P. O. Box 8 Munsing, MI 49862
1. Item Description	Field Constructed Shop Milled Log Housing System				
2. Name and Address of Manufacturer	Hiawatha Log Homes P. O. Box 8 Munsing, MI 49862				

This Structural Engineering Bulletin (SEB) should be filed with other SEBs and related bulletins on materials or products as required by prescribed procedures.

The technical description, requirements and limitations expressed herein do not constitute an endorsement or approval by the Department of Housing and Urban Development (HUD) of the subject matter, and any statement or representation, however made, indicating approval or endorsement by HUD is unauthorized and false, and will be considered a violation of the United States Criminal Code, 18 U.S.C. 709.

**NOTICE:** THIS BULLETIN APPLIES TO DWELLING UNITS BUILT UNDER HUD HOUSING PROGRAMS. NON-HUD-INSURED UNITS MAY OR MAY NOT BE IN CONFORMITY WITH THE REQUIREMENTS OF THE HUD MINIMUM PROPERTY STANDARDS.

Any reproduction of this Bulletin must be in its entirety and any use of all or any part of this Bulletin in sales promotion or advertising is prohibited.

# 1. General:

This Bulletin sets forth specific requirements under the Technical Suitability of Products Program for determining the eligibility of housing to be constructed under HUD mortgage insurance or other HUD housing programs.

# 2. Scope:

This Bulletin applies only to the structural features of this method of construction. Final determination of eligibility is made by the appropriate HUD Field Office. Other factors considered by the Field Office will be valuation, location, architectural planning and appeal, mechanical equipment, thermal characteristics, and market acceptance. Consideration is also necessary to determine whether a specific property will qualify under the specific HUD program when constructed according to the method outlined in this Bulletin and where the structure is to be located.

In geographical areas subject to hurricanes, earthquakes, or other severe conditions affecting dwelling structures, the HUD Field Office shall require additional safeguards in proposed designs, when necessary.

3. Minimum Property Standards (MPS):

Compliance with HUD MPS will be determined by the HUD Field Office on the same basis as submissions involving conventional construction, except for the special features described in this Bulletin.

4. Inspection:

Field compliance inspections covering conventional items of construction and any special features covered in this Bulletin shall be made in accordance with prescribed procedures.

The appropriate HUD Field Office shall furnish a copy of a HUD field inspection report to Headquarters, Manufactured Housing and Construction Standards Division, Office of Manufactured Housing and Regulatory Functions, when there is:

- a. Evidence of noncompliance with any portion of the system of construction described in this Bulletin.
- b. Faulty shop fabrication, including significant surface defects.
- c. Damage to shop fabricated items or materials due to improper transportation, storage, handling, or assembly.
- d. Unsatisfactory field workmanship or performance of the product or system.
- e. Any significant degradation or deterioration of the product or evidence of lack of durability or performance.

Periodic plant inspections will be made by HUD Field Office or State Agency personnel in accordance with their prescribed procedures. Factory inspection reports shall be submitted to HUD Headquarters and Field Office, upon request.

5. Certification:

The manufacturer named in this Bulletin shall furnish the builder with a written certification stating that the product has been manufactured in compliance with the HUD Minimum Property Standards (MPS), except as modified by this Bulletin. The builder shall endorse the certification with a statement that the product has been erected in compliance with HUD MPS, except as modified by this Bulletin, and that the manufacturer's certification does not relieve the builder, in any way, of the responsibility under the terms of Builder's Warranty required by the National Housing Act, or under any provisions applicable to any other housing program. This certification shall be furnished to the HUD Field Office upon completion of the property.

OUTLINE DESCRIPTION, CATEGORY II CONSTRUCTION:

GENERAL:

Field constructed dwellings using shop-milled interlocking log wall building system using 8", 10" or 12" diameter logs and conventional construction features are furnished in this method of construction. Log walls may be used as interior or exterior loadbearing or non-loadbearing walls. Floor and roof framing members may be log floor joists and girders, log roof rafters or conventional wood construction.

This Bulletin is based on a structural review of the two-story model and log building system of Hiawatha Log Homes, including the shop fabricated components and installation requirements of this company. Foundation design and nonstructural items (such as architectural, plumbing, heating and electrical features) are not covered by this Bulletin.

All materials and methods of installation shall be in accordance with HUD Minimum Property Standards (MPS), Use of Materials Bulletins (UM), and Materials Releases (MR), except as may be specifically noted herein.

SPECIFICATION:

Form HUD-92005, "Description of Materials" specifying only the structurally related items (Nos. 1 to 12, 14, 26 and 27), as submitted for review for technical suitability determination, describes the materials that shall be used in construction of housing units under this system of construction. Form HUD-92005, furnished with each application for use under HUD housing programs, shall include as a minimum the same structural materials.

LOG GRADING AND GRADING RULES:

Logs used as wall elements, truss elements, and beams are graded as "Wall-Logs" or "Sawn Round Timber Beams" in accordance with ASTM D 3957-90, "Standard Methods for Establishing Stress Grades for Structural Members Used in Log Buildings". Grading rules defining wall-log profile, limiting characteristics and allowable stresses are required, with data justifying those stresses.

All logs shall be identified by the grademark and /or Certificate of Inspection of a recognized grading association or of an independent lumber-grading inspection agency authorized to grade the species. Dimension lumber is graded and marked in accordance with PS 20-94 American Softwood Lumber Standard.

LOG GRADES:

Headers and openings----- Headers (No. 1) Grade  
Loadbearing and exterior wall logs----- Wall (No. 2) Grade  
Non-loadbearing interior wall logs----- Utility (No. 3) Grade

DRAWINGS:

The following drawings by Hiawatha Log Homes shall be considered an integral part of this Bulletin:

<u>Drawing No.</u>	<u>Date</u>	<u>Description</u>
1	2/88	Floor Plan w/Loft
2	2/88	Two Story Floor Plan
3	2/88	Foundation and Basement Plan
4	2/88	Gabled Roof
5	2/88	Gambrel Roof
6	2/88	Section and Roof Truss
7	2/88	Secitons w/Cathedral Ceiling
8	2/88	10" Diameter Log Layout
9	2/88	Details
10	2/88	Deatials
1-39	2/88	Construction Manual and Details

The Builder shall submit construction drawings, furnished to the HUD Field Office with each application under HUD housing programs, shall include the same or similar structural features as shown on the drawings listed above. Copies of these listed drawings shall also be furnished to the Field Office by the Builder upon request. Drawings submitted to the Field Office shall bear the seal and the signature of a registered architect or a professional engineer.

### SPECIAL CONSTRUCTION FEATURES:

Exterior wall logs are 8", 10", or 12" diameter of No. 2 or better grade red pine which has been kiln dried. Logs have the following minimum allowable properties:  $F_b=975$  psi,  $E=1,200,000$  psi. Logs are uniformly milled round, and then milled with double tongue on top and double groove on the bottom. The surface across the top is 4.25, 4.75, and 5.25 inches for 8", 10", and 12" diameters respectively. The surface across the bottom is .75 inches wider than the top surface to provide drip edge over log directly below. All log surfaces are uniformly smooth. Logs are stacked course by course to a total of 15, 12, and 10 courses for 8", 10" and 12" diameters respectively. A layer of self-adhesive, weatherproof, expanding foam tape is applied to each tongue prior to stacking the next log in place. Logs are fastened together with 3/8" diameter steel spikes 24" o.c. maximum, pre-drilled and countersunk. Corner logs are milled with saddle notches which are insulated during construction with 1" x 3" fiberglass sill seal. After erection of the log shell is complete, acrylic latex caulking is applied to all exterior seams, and two coats of customer supplied wood preservative is applied to all exterior wood surfaces. Doors and windows are installed after log shell is complete per installation detail in construction manual provided with each home.

### DESIGN AND CONSTRUCTION REQUIREMENTS:

#### Design Loads:

The method described in this Bulletin is based on maximum design loads of 40 psf for snow, Seismic Zone 2 and a Basic Wind Speed of 80 mph and Exposure C (ASCE 7-88). The Builder shall submit structural calculations to the local HUD Office if housing units are to be located in geographical areas where these conditions are exceeded.

#### Framing of Loadbearing Walls:

Wood-to-wood connections shall be provided between bearing walls and roof/ceiling or floor construction. Floor covering, including carpeting and vinyl tile, shall not be continued under loadbearing walls.

#### Roof Construction:

Provision for horizontal thrust shall be made at loadbearing points through mechanical connections. Trussed rafters shall be designed and constructed in accordance with Truss Plate Institute, "Design Specification for Metal Plate Connected Wood Trusses," and appropriate HUD Truss Connector Bulletin.

Shrinkage Allowance:

Design shall account for total shrinkage and differential shrinkage of log walls. The amount and nature of shrinkage varies depending on log profile, species, moisture content and other factors. Shrinkage allowance is to be provided at windows, doors, interior walls and other areas that may be adversely affected. Submittals for a specific project shall include proper shrinkage allowance details.

Thermal Performance:

Heating systems, insulation and heat loss calculations are subject to review by the HUD Field Office. The complete documentation package submitted to the HUD Field Office with each application shall include an appropriate heating system with insulation provided to satisfy the requirements of the Minimum Property Standards.

Preservation:

Exterior wall logs shall be pressure treated using chromated copper arsenate (CCA) or any other method using approved preservative to resist insects and decay. Exterior wall logs shall be protected against moisture using an approved water-repellent preservative. All joints, saw cuts, deep checks and major surface cracks shall be sealed with caulk or other material against moisture intrusion. Areas which can collect moisture, such as lapped corners, shall be caulked against moisture intrusion or have adequate ventilation to remove any trapped moisture. The method of treatment shall be submitted to the local HUD Field Office for review and acceptance.

MANUFACTURING PLANT:

Housing units covered under this Bulletin will be produced in the following plant:

Hiawatha Log Homes  
M 28 East  
Munishing, MI 49862

The Detroit HUD Office will inspect this plant in accordance with prescribed procedures.

QUALITY CONTROL:

The HUD Field Office in whose jurisdiction the manufacturing plant is located shall review and approve plant fabrication procedures and quality control program, to ensure compliance with approved plans and specifications. The quality control program includes field erection with crews either employed, trained, or supervised by the manufacturer or its representative. The field assembly and construction of log housing system shall be in accordance with the latest edition of the manufacturer's "Assembly or Construction Manual".

The manufacturer or its representative shall certify and approve:

1. Proper erection of log walls and components;
2. Other structural components in floor and roof systems as being in compliance with specifications and HUD Minimum Property Standards; and
3. Connection of conventional building materials to log components.

RECORD OF PROPERTIES:

The manufacturer shall provide a list of the first ten properties in which the component or system described in this Bulletin is used. The list shall include the complete address, or description of location, and approximate date of installation or erection. Failure of the manufacturer to provide HUD with the above information may result in cancellation of this Bulletin.

NOTICE OF CHANGES:

The manufacturer shall inform HUD in advance of changes in production facilities, transportation, field erection procedures, design, or of materials used in this product. Further, HUD must be informed of any revision to corporate structure, change of address or change in name or affiliation of the prime manufacturer. Failure of the manufacturer to notify HUD of any of the above changes may result in cancellation of this Bulletin.

EVALUATION:

This SEB shall be valid for a period of three years from the date of initial issuance or most recent renewal or revision, whichever is later. The holder of this SEB shall apply for a renewal or revision 90 days prior to the Review Date printed on this SEB. Submittals for renewal or revision shall be sent to HUD Headquarters. Appropriate User Fees shall be sent to:

U. S. Department of Housing and Urban Development  
Technical Suitability of Products Fees  
P. O. Box 954199  
St. Louis, MO 63195-4199

The holder of this SEB may apply for revision at any time prior to the Review Date. Amendments or minor revisions may be in the form of a supplement.

If the Department determines that a proposed renewal or supplement constitutes a revision, the appropriate User Fee for a revision will need to be submitted in accordance with Code of Federal Regulations 24 CFR 200.934, "User Fee System for the Technical Suitability of Products Program", and current User Fee Schedule.

CANCELLATION:

Failure to apply for a renewal or revision shall constitute a basis for cancellation of the SEB. HUD will notify the manufacturer that the SEB may be canceled when:

1. conditions under which the document was issued have changed so as to affect production of, or to compromise the integrity of the accepted material, product, or system,
2. the manufacturer has changed its organizational form without notifying HUD, or
3. the manufacturer has not complied with responsibilities it assumed as a condition of HUD's acceptance.

However, before cancellation, HUD will give the manufacturer a written notice of the specific reasons for cancellation, and the opportunity to present views on why the SEB should not be canceled. No refund of fees will be made on a canceled document.

\*\*\*\*\*  
This Structural Engineering Bulletin is issued solely for the captioned firm and is not transferable to any person or successor entity.  
\*\*\*\*\*